

## INTRODUCTION

HISTORY: The following pages show faithful lost-wax copies from three and a half centuries of brass hinge design. The earliest hinges were made by blacksmiths in wrought iron and, although the essential requirement was that the hinges should do their job properly, blacksmiths also liked to make them look good. The original craftsmen that designed the brass hinges in the following pages, like the blacksmiths, attended to functionality first and then adaptation to prevailing furniture fashion - from the exuberence of the engraved cabinet hinges, assertive armoire hinges to restrained cabinet and box hinges designed to be discretely flush with the surrounding wood.

ORIGINS: $\quad$ Most of the hinges that we offer were first made as copies from originals sent to us by our customers so normally we know the purpose of each hinge and the period of furniture that it was from - but not always. As the majority of the hinges in this supplement are made to order we strongly recomend that you order an initial sample if you are in doubt as to whether our hinge will suit your purpose before making a decision about a larger order.

USING THE CATALOGUE: A contents page follows to help you to the right pages. All hinges are shown at life size in the printed version. Full measurements are also given for the convenience of those looking at a PDF download. The majority of the hinges will be made to order but through the catalogue you will see each of the hinges that we hold in stock (from our Main Catalogue). These hinges are shown with their Main Catalogue order code in brackets and you can search for these on our website. All hinges are sold fully assembled and you can also request suitable screws for fixing if you need them. If you wish to buy the brass parts only, and assemble the hinges yourself, this choice is still available by arrangement.

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## ENGRAVED CABINET HINGES



max. height $214 \mathrm{~mm}\left(83 / 8^{\prime \prime}\right)$
max. width 81 mm ( $33 / 16^{\prime \prime}$ )
longer leaf to centre 121 mm ( $43 / 4^{\prime \prime}$ )
shorter leaf to centre 92 mm ( $35 / 8^{\prime \prime}$ )

3630H

max. height $209 \mathrm{~mm}(83 / 16$ ")
max. width 80 mm ( $31 / 8^{\prime \prime}$ )
longer leaf to centre 118 mm ( $45 / 8^{\prime \prime}$ )
shorter leaf to centre 91 mm (39/16")

## ENGRAVED CABINET HINGES

longer leaf to centre 82 mm ( $31 / 4^{\prime \prime}$ )
shorter leaf to centre $44 \mathrm{~mm}\left(13 / 4^{\prime \prime}\right)$

height 43 mm (1 11/16") max. width 110 mm ( $45 / 16^{\prime \prime}$ )
leaf width to centre 56 mm (2 1/8")

shorter leaf width to center 36 mm ( $17 / 16^{\prime \prime}$ )
longer leaf width to centre 116 mm ( $49 / 16^{\prime \prime}$ )

height 45 mm ( $13 / 4^{\prime \prime}$ ) max. width 96 mm ( $313 / 16^{\prime \prime}$ )
shorter leaf width to centre:
44 mm (1 3/4")
longer leaf width to centre:
50 mm (2")


## DECORATIVE "H" HINGES


height $83 \mathrm{~mm}(35 / 16$ ")
max. width 36 mm ( $17 / 16^{\prime \prime}$ )
leaf width to centre 18 mm ((11/16")

height 82 mm ( $31 / 4$ ")
max. width 34 mm ( $15 / 16^{\prime \prime}$ )
leaf width to centre 17 mm ((11/16")

height $85 \mathrm{~mm}(35 / 16$ ")
max. width $41 \mathrm{~mm}\left(15 / 8^{\prime \prime}\right)$ leaf width to centre $20.5 \mathrm{~mm}\left(13 / 16^{\prime \prime}\right)$



height 50 mm (2")
width 25 mm (1")
leaf width to centre $12.5 \mathrm{~mm}\left(1 / 2^{\prime \prime}\right)$

3115H

height 63 mm ( $21 / 2^{\prime \prime}$ ) width 29 mm ( $11 / 8^{\prime \prime}$ ) leaf width to
centre $14.5 \mathrm{~mm}\left(9 / 16^{\prime \prime}\right)$

7859 H

height 82 mm ( $31 / 4^{\prime \prime}$ ) width 33 mm ( $15 / 16^{\prime \prime}$ )
leaf width to
centre $16.5 \mathrm{~mm}\left(11 / 16^{\prime \prime}\right)$

3979H

height $64 \mathrm{~mm}\left(21 / 2^{\prime \prime}\right)$ width 30 mm ( $13 / 16^{\prime \prime}$ )
leaf width to centre 15 mm (9/16")

X1562H
(B75)

height 86 mm ( $3 \mathrm{3} / 8^{\prime \prime \prime \prime}$ )
width 35 mm ( $13 / 8^{\prime \prime}$ )
leaf width to
centre $17.5 \mathrm{~mm}\left(5 / 8^{\prime \prime}\right)$

height 110 mm ( $45 / 16^{\prime \prime}$ )
width $42 \mathrm{~mm}\left(15 / 8^{\prime \prime}\right)$
leaf width to
centre $21 \mathrm{~mm}\left(13 / 16^{\prime \prime}\right)$




## STOPPED HINGES



PAPIER MACHE HINGES


NB: this hinge is cast without screw holes as shown


6087 H

height $23 \mathrm{~mm}\left(15 / 16^{\prime \prime}\right)$
width 37 mm ( $17 / 16$ ")
leaf width to centre $18.5 \mathrm{~mm}\left(3 / 4^{\prime \prime}\right)$

6592H

height $23 \mathrm{~mm}\left(15 / 16^{\prime \prime}\right)$
width 55 mm (2.3/16")
leaf width to centre 27.5 mm (1 1/16")



1119H


2549 H

## VARIOUS BUTT AND CABINET HINGES


height 40 mm (19/16")
width 69 mm ( $211 / 16^{\prime \prime}$ ) leaf width to centre $34.5 \mathrm{~mm}(13 / 8$ ")

1434H

height 41 mm ( $15 / 8^{\prime \prime}$ ) width 76 mm ( $3^{\prime \prime}$ )
leaf width to centre 38 mm (1 1/2")


## 6471H


height $23 \mathrm{~mm}\left(15 / 16^{\prime \prime}\right)$
width 85 mm ( $33 / 8^{\prime \prime}$ )
leaf width to centre $42.5 \mathrm{~mm}\left(111 / 16^{\prime \prime}\right)$

NB: cast without screw
holes as shown

height 37 mm ( $17 / 16^{\prime \prime}$ )
overall width 78 mm ( $31 / 16^{\prime \prime}$ )

## 2058 ABH



height 41mm (15/8") width 22 mm (7/8") leaf width to centre 11 mm (7/16")

height $51 \mathrm{~mm}\left(2^{\prime \prime}\right)$ width 30 mm ( $13 / 16^{\prime \prime}$ ) leaf width to centre
$15 \mathrm{~mm}\left(5 / 8^{\prime \prime}\right)$
2334H

height 50 mm ( 1 15/16") width 24 mm ( $15 / 16^{\prime \prime}$ ) leaf width to centre 12 mm (7/16")

3617H

height $53 \mathrm{~mm}\left(21 / 16^{\prime \prime}\right)$ width 33 mm ( $15 / 16^{\prime \prime}$ ) leaf width to centre $16.5 \mathrm{~mm}\left(5 / 8^{\prime \prime}\right)$

FOR DOORS, WINDOWS OR SHUTTERS




LONG CASE CLOCK HINGES


leaf length 55 mm (2 1/8")
leaf height at narrow end 8 mm (5/16")

leaf length 59 mm (2 5/16")
leaf height at narrow end 8 mm (5/16")

leaf length 56 mm (2 $1 / 4$ ")
leaf height at narrow end 7 mm (1/4")

leaf length 68 mm (2 5/8")
leaf height at narrow end $9 \mathrm{~mm}\left(3 / 8^{\prime \prime}\right)$


leaf length 57 mm ( $21 / 4^{\prime \prime}$ )
leaf height at narrow end $9 \mathrm{~mm}\left(3 / 8^{\prime \prime}\right)$

leaf length 54 mm (2 $1 / 8^{\prime \prime}$ )
leaf height at narrow end 8 mm (5/16")
leaf length 113 mm (47/16")
leaf height at narrow end 11 mm ( $7 / 16^{\prime \prime}$ )

max. leaf length 117 mm ( $45 / 8^{\prime \prime}$ )
leaf height 15 mm (5/8")


Hinge opens to 180 degrees on a dovetail mechanism

width of
leaves is




height
77 mm
(3 1/16")
leaf
width
12 mm
(1/2")
from centre
of leaf to centre of
pin
15 mm
(5/8")

overall length 57 mm ( $23 / 16^{\prime \prime}$ ) leaf width is $11 \mathrm{~mm}\left(7 / 16^{\prime \prime}\right)$

overall length 58 mm ( $21 / 4^{\prime \prime}$ ) leaf width 10 mm ( $3 / 8^{\prime \prime}$ )

overall length 62 mm ( $27 / 16^{\prime \prime}$ ) leaf width $13 \mathrm{~mm}\left(1 / 2^{\prime \prime}\right)$

length $57 \mathrm{~mm}\left(23 / 16^{\prime \prime}\right)$ leaf width $9 \mathrm{~mm}\left(3 / 8^{\prime \prime}\right)$

overall length 62 mm ( $27 / 16^{\prime \prime}$ ) leaf width $8 \mathrm{~mm}\left(5 / 16^{\prime \prime}\right)$

overall length 68 mm ( 2 11/16") leaf width $10 \mathrm{~mm}\left(3 / 8^{\prime \prime}\right)$

6354 CH can be assembled with either 6354 AH or 6354 BH to make opposing hinges

overall length 65 mm ( $29 / 16$ ")
leaf width 10 mm ( $3 / 8^{\prime \prime}$ )


98 mm (3 13/16")
leaf width $14 \mathrm{~mm}\left(9 / 16^{\prime \prime}\right)$

opened width as shown (excluding side knuckles) 51 mm (2") height 50 mm (1 15/16")

opened width as shown
(excluding side knuckles) 54 mm (2 1/8") height 69 mm ( 2 11/16")

BOOK COVER HINGE


PLAIN CRANKED HINGE
$29 \mathrm{~mm}\left(11 / 8^{\prime \prime}\right)$


8147H
height is $35 \mathrm{~mm}\left(13 / 8^{\prime \prime}\right)$
max. height of left leaf $61 \mathrm{~mm}\left(27 / 16^{\prime \prime}\right)$
max. height of right leaf $70 \mathrm{~mm}\left(23 / 4^{\prime \prime}\right)$
overall width 80 mm ( $33 / 16$ ")

## BUTLER'S TRAY HINGES



FOLDING FLAP HINGES

947H

overall width $85 \mathrm{~mm}\left(33 / 8^{\prime \prime}\right)$
height 33 mm ( $15 / 16^{\prime \prime}$ )

## FOLDING FLAP HINGES


overall length 158 mm ( $63 / 16^{\prime \prime}$ )
height 47 mm (1 13/16")


NOTES

